TRANSPORTATION CABINET DEPARTMENT OF HIGHWAYS CAMPBELL COUNTY I-471 OVER OHIO RIVER MISCELLANEOUS REPAIRS



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		<u>IC CONTROL ON BRIDGE</u> ACT COMPLETION DATE		
	ON BRID	GE REPAIR CONTRACT		
		<u>TURAL STEEL CABLE C</u> ID CONFERENCE	LEANING AND PAINTIN	1G
		BLE QUEUE WARNING A	LERT SYSTEM	
	FOR TRAFF	IC QUEUE PROTECTION	VEHICLE	
	 			
		SPECIFIC	ATIONS	
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un Non	I-471		HIO RIVER	
GUST 17, 2023			SHEET	
TEM NUMBER		PREPARED BY	0 Lyndon Farm Court	sheet no. S1
6–10035	_		IIsville, KY 40223 one: (502) 339-3557 AKERINTL.COM	DRAWING NO.
0-10033	IN 1	ERNATIONAL MB		28694

BY: JCS DATE: AUG

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BID ITEM CODE	02650	08434	20544NC	23171EC	23386EC	23580EC	24429EC	24429EC	24879EC	24879EC	24879EC	24981EC	24982EC	25075EC	25117EC	26136EC	26137EC	
BID ITEM	MAINTAIN & CONTROL TRAFFIC	CLEAN AND PAINT STRUCTURAL STEEL	JACK AND SUPPORT BEAM ENDS	CONCRETE REPAIR - PIER 9 BEARING PEDESTALS	JOINT SEAL REPLACEMENT	HANDRAIL CONNECTION REPAIR	REMOVE AND REPL STRINGER BEARINGS - EXPANSION	REMOVE AND REPL STRINGER BEARINGS - FIXED	STEEL REPAIR - ARCH HATCH DOOR	STEEL REPAIR - TIE CHORD COVERS	STEEL REPAIR - BIRD SCREENS	BRIDGE CLEANING	CONCRETE COATING	OUEUE PROTECTION VEHICLE	FURNISH OUEUE PROTECTION VEHICLES	PORTABLE OUEUE WARNING ALERT SYSTEM	OUEUE WARNING PCMS	
UNIT	LS	LS	EA	LS	LF	ΕA	ΕA	ΕA	ΕA	ΕA	ΕA	LS	LS	HOUR	MONTH	MONTH	MONTH	
19B00039L (SOUTHBOUND)	1	1	6	1	308	1	36	16	4	46	46	1	1					T
19B00039R (NORTHBOUND)	1	1	6	1	308		36	16	4	46	46	1	1	336	3	3	9	
TOTALS	1	1	12	1	616	1	72	32	8	92	92	1	1	336	3	3	9	
		1	2		3							4	5					_

JACKING BRIDGE FOR BEARING REPLACEMENT

THIS BRIDGE WILL BE JACKED WHILE UNDER TRAFFIC TO PERFORM THE BEARING REPLACEMENT AT FLOORBEAM LOCATIONS RO, T4, T9, T14, T19 AND R23.

THIS WORK CONSISTS OF FURNISHING ALL LABOR, TOOLS, AND EQUIPMENT FOR JACKING AND SUPPORTING THE EXISTING STRINGERS WHILE REMOVING AND REPLACING THE BEARINGS. THE CONTRACTOR IS RESPONSIBLE FOR THE COMPLETE DESIGN OF THE LIFTING PROCEDURES AND THE MATERIALS USED. FURNISH AND PLACE ALL BRACING, BLOCKING, TEMPORARY STRUCTURAL STEEL, SHIMS, WEDGES, HYDRAULIC JACKS, AND ANY OTHER MATERIALS AND EQUIPMENT NECESSARY FOR PROPER EXECUTION OF THE WORK.

THE CONTRACTOR SHALL DEVELOP A PLAN AND SUPPORTING CALCULATIONS FOR JACKING, BLOCKING, AND SUPPORTING BEAMS. ALL JACKS AND TEMPORARY SUPPORT SYSTEMS SHALL BE DESIGNED TO SUSTAIN TRAFFIC LOADINGS, DEAD LOAD, TEMPORARY CONSTRUCTION LOADS, AND ALL OTHER ANTICIPATED LOADING DURING WORK REQUIRING THE JACKING AND BLOCKING OF BEAMS. THE DESIGN OF THE TEMPORARY WORKS SHALL BE IN ACCORDANCE WITH CURRENT AASHTO BRIDGE DESIGN SPECIFICATIONS.

THE CONTRACTOR SHALL SUBMIT DETAILS AND CALCULATIONS OF THE PROPOSED JACKING SYSTEM AND TEMPORARY SUPPORT PROCEDURES FOR REVIEW BY THE ENGINEER BEFORE COMMENCING WORK. THE CONTRACTOR'S JACKING PLANS AND PROCEDURES SHALL BE DESIGNED AND SEALED BY A KENTUCKY LICENSED PROFESSIONAL ENGINEER.

THE CONTRACTOR SHALL MONITOR THE JACKING PROCEDURE TO ENSURE THAT JACKING DOES NOT CAUSE DAMAGE AT ANY LOCATION IN THE SPANS. IF THERE IS ANY EVIDENCE OF DAMAGE OR UNUSUAL SITUATION OCCURRING DURING THE JACKING OPERATIONS AT ANY LOCATION ALONG THE SPAN, THE CONTRACTOR SHALL TAKE CORRECTIVE ACTIONS AND NOTIFY THE ENGINEER IMMEDIATELY.

THE CONTRACTOR SHALL BE RESPONSIBLE FOR ANY DAMAGE TO THE STRUCTURE CAUSED BY JACKING. NO STRUCTURAL ELEMENTS SHALL BE REMOVED FROM THE EXISTING STRUCTURE WITHOUT PRIOR APPROVAL FROM THE ENGINEER.

SIZE JACKS FOR AT LEAST 200 PERCENT OF THE CALCULATED LIFTING LOAD. THE MINIMUM JACK CAPACITY SHALL BE AS NOTED IN THE PLANS. THE JACKS AND THE JACKING SUPPORTS SHALL BE PLUMB AND PLACED AT LOCATIONS OF LEVEL AND SOUND MATERIAL. MONITOR LATERAL DEFLECTION OF THE JACKING SYSTEM TO ENSURE THAT THE JACKING SYSTEM REMAINS PLUMB. JACKING SHALL BE PERFORMED UNDER ACTIVE TRAFFIC CONDITIONS. JACK ALL STRINGERS IN A SPAN ON AN INDIVIDUAL FLOORBEAM AT THE SAME TIME BY MEANS OF A HYDRAULIC SYSTEM CONNECTED SUCH THAT ALL JACKS LIFT SIMULTANEOUSLY. THE SUPERSTRUCTURE SHALL BE JACKED ONLY AS NECESSARY TO FACILITATE REMOVAL AND REPLACEMENT OF THE BEARINGS AND IN NO CASE MORE THAN 1/4" WHEN TRAFFIC REMAINS ON THE STRUCTURE DURING THE WORK. THE DIFFERENCE IN ELEVATION BETWEEN ADJACENT BEAMS DURING THE JACKING AND BLOCKING SHALL NOT BE GREATER THAN 1/8". SUITABLE GAUGES FOR THE MEASUREMENT OF SUPERSTRUCTURE MOVEMENT SHALL BE FURNISHED BY THE CONTRACTOR.

PROVIDE JACKS WITH ABILITY TO PROVIDE A LOCKING NUT SYSTEM TO RETAIN THE LOADS WITHOUT RELYING ON MAINTAINING THE HYDRAULIC PRESSURE FOR THE ENTIRE TIME THAT THE LOAD IS ENGAGED. PROVIDE A REDUNDANT SYSTEM OF SUPPORT DURING THE ENTIRE JACKING OPERATION. THE REDUNDANT SYSTEM SHALL INCLUDE STACKS OF STEEL PLATES OR OTHER STEEL SECTIONS.

PAYMENT FOR ALL LABOR, ENGINEERING, MATERIALS, TOOLS, EQUIPMENT, JACKING SYSTEM, ACCESS AND INCIDENTALS TO FURNISH AND INSTALL JACKING SUPPORTS AND REMOVE WHEN WORK IS COMPLETED SHALL BE INCLUDED IN THE "JACK AND SUPPORT BEAM ENDS" BID ITEM.

ORIGINAL STRINGER BEARING DESIGN LOADS (FOR INFORMATION ONLY)

	Max Mom	ent(Ft Kips)	Max Reactions(Kip			
	Positive	Negative	@End Support	@/st Interior Support	© End Interior Support	
DL	125	- 173	19	57	45	
44	266	- 196	47	61	60	
1(30%)	80	- 58	14	18	17	
Total	471	- 427	80	136	122	
Max Stress (Kips	17.3	16.9			/	
Max Shear (Kips	-		4.7	5.2	4.8	
Tension & Com	pr. Allowab	ie = 20.0 %	Shear	Allowable	= 12.0 %/m	

by 0.83 for Live Load. Sections are governed by Vizoo LL + I deflection requirement:

ORIGINAL DEAD LOAD AND LIVE LOAD BASED ON LOADING PROVIDED IN THE ORIGINAL CONSTRUCTION PLANS (DN 18485).

	(1) "CLEAN AND PAINT STRUCTURAL STEEL" ESTIMATED BID QUANTITY IS THE SUM TOTAL ESTIMATED COST TO CLEAN AND PAINT THE ARCH HANGERS. SEE SHEET NO. SI7.
26138EC	(2) "JACK AND SUPPORT BEAM ENDS" ESTIMATED BID OUANTITY IS THE COUNT OF FLOORBEAM LOCATIONS DEDUCTIONS OF THE COUNT OF THE COUNT AND THE CO
RADAR	REQUIRING JACKING AND SUPPORTING FOR REMOVAL AND REPLACEMENT OF THE STRINGER BEARINGS.
PORTABLE F	NUMBER OF BEARINGS TO BE REMOVED AND REPLACED AT EACH FLOORBEAM (PER BRIDGE): RO & R23: 4 BEARINGS EACH T4, T9, T14 & T19: 12 BEARINGS EACH
OUEUE WARNING PORTABLE SENSORS	(3) "JOINT SEAL REPLACEMENT" ESTIMATED BID QUANTITY IS THE SUM TOTAL ESTIMATED LENGTH OF PREFORMED COMPRESSION SEAL JOINTS AND NEOPRENE EXPANSION JOINT STRIP SEALS.
ONEN HTNOM	19B00039L (SOUTHBOUND) PREFORMED COMPRESSION SEAL JOINTS 205 LF NEOPRENE EXPANSION JOINT STRIP SEALS 103 LF
9	19B00039R (NORTHBOUND) PREFORMED COMPRESSION SEAL JOINTS 205 LF NEOPRENE EXPANSION JOINT STRIP SEALS 103 LF
9	(4) "BRIDGE CLEANING" ESTIMATED BID QUANTITY IS THE SUM TOTAL ESTIMATED SQUARE FOOTAGE OF DEBRIS REMOVAL AND POWER WASHING AND THE SQUARE YARDAGE OF BLAST CLEANING.
	19B00039L (SOUTHBOUND) DEBRIS REMOVAL AND POWER WASHING 13,217 SF BLAST CLEANING 125 SY
	19B00039R (NORTHBOUND) DEBRIS REMOVAL AND POWER WASHING 13,217 SF BLAST CLEANING 108 SY
	(5) "CONCRETE COATING" ESTIMATED BID QUANTITY IS THE ESTIMATED SQUARE FOOTAGE OF CONCRETE COATING AREA.
	19B00039L (SOUTHBOUND) Concrete coating 13,217 SF
	19B00039R (NORTHBOUND) CONCRETE COATING 13,217 SF

		DATE					
	DATE: AUG	DATE: AUGUST 2023 CHECKED					
	DESIGNED B	DESIGNED BY: MJ DWYER B CHAVEL					
	DETAILED B	BY:MJ DWYER	B CHAVEL				
		ommonwealth PARTMENT		-			
	ROUTE I-471						
			BELL CROSSING HIO RIVER				
ITEM NUMBER		CAMP	BELL CROSSING HIO RIVER	SHEET NO.			
ITEM NUMBER	I-471	CAMP 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	BELL CROSSING HIO RIVER	SHEET NO.			
	I-471	CAMP o O OUANT PREPARED BY Chael Baker	CROSSING HIO RIVER TITLES	S2 drawing no.			
ITEM NUMBER 6–10035	I-471	CAMP O O OUANT PREPARED BY Chael Baker 1651 Loug Chael Baker 1651	BELL CROSSING HIO RIVER TITLES	S2			

DESIGN LOAD

THIS BRIDGE IS DESIGNED FOR HS20-44 LIVE LOAD.

SPECIFICATIONS

ALL REFERENCES TO THE STANDARD SPECIFICATIONS ARE TO THE CURRENT EDITION OF THE KENTUCKY DEPARTMENT OF HIGHWAYS STANDARD SPECIFICATIONS FOR ROAD AND BRIDGE CONSTRUCTION, AND CURRENT SUPPLEMENTAL SPECIFICATIONS. ALL REFERENCES TO THE AASHTO SPECIFICATIONS ARE TO THE FOURTH EDITION 2017 AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS AND THE 2020 AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, NINTH EDITION.

REINFORCEMENT

DIMENSIONS SHOWN FROM THE FACE OF CONCRETE TO BARS ARE TO CENTER OF BARS UNLESS OTHERWISE SHOWN. SPACING OF BARS IS FROM CENTER TO CENTER OF BARS. CLEAR DISTANCE TO FACE OF CONCRETE IS 2 INCHES UNLESS OTHERWISE NOTED. EPOXY COAT BARS DESIGNATED BY SUFFIX (E) IN ACCORDANCE WITH SECTION 81.10 OF THE STANDARD SPECIFICATIONS. USE STIRRUP BEND DIAMETERS FOR BARS DESIGNATED BY SUFFIX (S) IN THE BILL OF REINFORCEMENT.

BEVELED EDGES

BEVEL ALL EXPOSED EDGES 3/4" UNLESS NOTED OTHERWISE.

COMPLETION OF THE STRUCTURE

THE CONTRACTOR IS REQUIRED TO COMPLETE THE STRUCTURE IN ACCORDANCE WITH THE PLANS AND SPECIFICATIONS. MATERIAL, LABOR OR CONSTRUCTION OPERATIONS NOT OTHERWISE SPECIFIED ARE TO BE INCLUDED IN THE BID ITEM MOST APPROPRIATE FOR THE WORK INVOLVED. THIS MAY INCLUDE COFFERDAMS, SHORING, EXCAVATIONS, BACKFILLING, REMOVAL OF ALL, OR PARTS, OF EXISTING STRUCTURES, PHASE CONSTRUCTION, INCIDENTAL MATERIALS, TEMPORARY WORKS, LABOR OR ANYTHING ELSE REQUIRED TO COMPLETE THE STRUCTURE.

DIMENSIONS

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2023

USER: DATE

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VAME:

DIMENSIONS SHOWN ON THE PLANS ARE TAKEN FROM THE ORIGINAL CONTRACT PLANS. AND SUBSEQUENT RECONSTRUCTION PLANS. THE CONTRACTOR SHALL VERIFY DIMENSIONS, INCLUDING THICKNESSES OF PARTS, WITH FIELD MEASUREMENTS PRIOR TO ORDERING MATERIALS OR FABRICATING STEEL. ALL PLAN DIMENSIONS ARE FOR A NORMAL TEMPERATURE OF 60 DEG F. LAYOUT DIMENSIONS ARE HORIZONTAL MEASUREMENTS AND DO NOT NECESSARILY REFLECT REVISIONS.

ON-SITE INSPECTION

THE CONTRACTOR IS RESPONSIBLE FOR MAKING A SITE INSPECTION TO BECOME FAMILIAR WITH THE WORK TO BE DONE AND TO MAKE APPROPRIATE ALLOWANCES FOR ALL WORK INCLUDED IN LUMP SUM BIDS. A SUITABLE METHOD OF PERFORMING THE WORK DESCRIBED HEREIN SHOULD BE INVESTIGATED. SUBMISSION OF A BID WILL BE CONSIDERED EVIDENCE OF THIS INVESTIGATION HAVING BEEN MADE. THE CONTRACTOR WILL NOT BE PAID EXTRA BECAUSE OF SITE CONDITIONS.

PROHIBITED FIELD WELDING

SECTION 106.10 OF THE STANDARD SPECIFICATIONS APPIES TO ALL FIELD WELDING. EXCEPT AS SHOWN ON THE PLANS, NO WELDING OF ANY NATURE SHALL BE PERFORMED ON THE LOAD CARRYING MEMBERS OF THE BRIDGE WITHOUT THE WRITTEN CONSENT OF THE DIRECTOR, DIVISION OF BRIDGE DESIGN, AND THEN ONLY IN THE MANNER AND AT THE LOCATIONS DESIGNATED IN THE AUTHORIZATION.

PLANS OF EXISTING STRUCTURE

PLANS OF THE EXISTING STRUCTURE ARE AVAILABLE AS AN AID TO THE CONTRACTOR AND SHALL BE USED TO SUPPLEMENT DETAILS NOT SHOWN ON THE PLANS. THE COMPLETENESS OF THESE DRAWINGS IS NOT GUARANTEED AND NO RESPONSIBILITY IS ASSUMED BY KYTC FOR THEIR ACCURACY. ORIGINAL PLANS INCLUDE:

PROJECT	I	471-4	(7) 4			DN	18481
PROJECT	Ι	471-4	(7) 4	CONTRACT	В	DN	18484
PROJECT	Ι	471-4	(7) 4	CONTRACT	В	DN	18485
PROJECT	Ι	471-4	(7) 4	CONTRACT	В	DN	18486

COPIES OR PORTIONS OF SHEETS FROM THE AFOREMENTIONED PLANS WITH COMPONENTS MARKED FOR REPAIR ARE INTEGRATED INTO THE CONTRACT PLANS. THE CONTENT OF OTHER EXISTING SHEETS MAY COMPLEMENT THE REPAIRS AS NOTED IN THE PLANS.

RESIDUAL LEAD PAINT

RESIDUAL LEAD PAINT MAY STILL BE ON THE BRIDGE. THE CONTRACTOR IS ADVISED TO TAKE ALL NECESSARY PROTECTIVE MEASURES INCLUDING WORKER SAFETY AND ENVIRONMENTAL REGULATIONS WHEN PERFORMING SURFACE PREPARATION AND OTHER WORK. THE DEPARTMENT WILL NOT CONSIDER ANY CLAIMS BASED ON RESIDUAL LEAD

REMOVE STEEL

ALL EXISTING STEEL THAT IS REMOVED AND NOT REUSED IN THE COMPLETED STRUCTURE SHALL BECOME THE PROPERTY OF THE CONTRACTOR AND SHALL BE REMOVED FROM THE BRIDGE SITE.

CONCRETE

SUPERSTRUCTURE: CLASS "AA" CONCRETE SUBSTRUCTURE: CLASS "A" CONCRETE, UNLESS NOTED OTHERWISE

EXISTING REINFORCEMENT

REINFORCEMENT THAT IS TO REMAIN AND BE REUSED SHALL BE CLEANED AND STRAIGHTENED. REINFORCEMENT THAT IS TO BE REUSED AND IS DAMAGED DURING CONSTRUCTION SHALL BE REPAIRED OR REPLACED AS DIRECTED BY THE ENGINEER.

SAWCUTTING

PRIOR TO THE REMOVAL OF EXISTING CONCRETE MASONRY, CUT THE SURFACE WITH A CONCRETE SAW TO THE DEPTH NOTED ON THE PLANS OR ONE INCH TO FACILITATE A NEAT LINE. PAYMENT FOR CUTTING CONCRETE SHALL BE INCIDENTAL TO THE APPROPRIATE PAY ITEM.

ALIGNMENT, STATIONING, PROFILE AND CROSS SLOPE

CENTERLINE ALIGNMENT, BRIDGE STATIONING, PROFILE GRADE, AND CROSS SLOPE DATA WHERE SHOWN ON THE PLANS IS BASED ON ORIGINAL CONSTRUCTION PLANS. NEW CONSTRUCTION SHALL BE ADJUSTED AS REQUIRED TO MATCH THE EXISTING STRUCTURE AS SHOWN.

MATERIAL DESIGN SPECIFICATIONS

FOR CLASS "AA" REINFORCED CONCRETE:	f'c = 4,000 PSI
FOR CLASS "A" REINFORCED CONCRETE:	f'c = 3,500 PSI
FOR CLASS "M" REINFORCED CONCRETE:	f'c = 4,000 PSI
FOR STEEL REINFORCEMENT	Fy = 60,000 PSI

DAMAGE TO THE STRUCTURE

THE CONTRACTOR SHALL BEAR ALL RESPONSIBILITY AND EXPENSE FOR ANY AND ALL DAMAGE TO THE STRUCTURE DURING THE REPAIR AND RETROFIT WORK, EVEN TO THE REMOVAL AND REPLACEMENT OF THE FALLEN SPANS, SHOULD THE FALLEN SPANS RESULT FROM THE CONTRACTOR'S ACTIONS.

MAINTENANCE OF TRAFFIC

MAINTAIN TRAFFIC ON THE BRIDGE AT ALL TIMES IN ACCORDANCE WITH THE PLANS AND SPECIAL NOTE FOR TRAFFIC CONTROL ON BRIDGE REPAIR CONTRACTS.

PREFORMED NEOPRENE JOINT SEAL REPLACEMENT

THIS WORK SHALL CONSIST OF THE REMOVAL AND REPLACEMENT OF THE EXISTING PREFORMED COMPRESSION JOINT SEAL ACCORDING TO THE DETAILS AND AT THE LOCATIONS SHOWN ON THE PLANS. A PRE-COMPRESSED FOAM EXPANSION JOINT SYSTEM SHALL BE SUPPLIED IN PRE-COMPRESSED STICKS FOR EASY INSTALLATION. SYSTEM SHALL BE INSTALLED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS CONCERNING APPROVED ADHESIVES, WELDS BETWEEN STICKS, APPURTENANCES AND ADHESION TO ARMORED EDGES AND SECTION 609 OF THE STANDARD SPECIFICATIONS, EXCEPT SHOP DRAWINGS ARE NOT REQUIRED.

NEOPRENE EXPANSION JOINT SEAL REPLACEMENT

THIS WORK SHALL CONSIST OF THE REMOVAL AND REPLACEMENT OF THE EXISTING THE PLANS. THE NEOPRENE SEAL SHALL BE COMPATIBLE WITH THE EXISTING STRIP SEAL RAIL. NEOPRENE JOINT SEAL AND INSTALLATION SHALL CONFORM TO SECTION 609.03.04(E) OF THE STANDARD SPECIFICATIONS, EXCEPT SHOP DRAWINGS ARE NOT REQUIRED.

HIGH STRENTGH BOLTED CONNECTIONS

UNLESS SPECIFIED OTHERWISE, ALL BOLTED CONNECTIONS SHALL BE GALVANIZED ASTM F3125 GRADE A325 HIGH STRENGTH BOLTS, NUTS, AND WASHERS. INSTALL HIGH STRENGTH BOLTED CONNECTIONS USING DIRECT TENSION INDICATORS (DTI'S) CONFORMING TO SECTION 607.02.05 OF THE STANDARD SPECIFICATIONS. MECHANICALLY ZINC COAT ALL DTI'S.

PRESSURE WASHING

AT ALL TIMES.

CONCRETE REMOVAL

DEEP.

THE PLANS.

INVOLVED.

BEARING REPLACEMENT

THIS WORK SHALL CONSIST OF REMOVAL AND REPLACEMENT IN KIND OF THE STRINGER BEARINGS IN SPAN 8 AS SHOWN ON THE PLANS. NEW BEARING ASSEMBLIES INCLUDE SOLE PLATES, FILL PLATES, BEARING PLATES AND BOLTS AS SHOWN ON THE PLAN SHEETS. PAYMENT FOR ALL LABOR, MATERIALS, AND INCIDENTALS SHALL BE INCLUDED IN THE UNIT BID PRICE FOR "BEARING REPLACEMENT".

CONTRACTOR'S SUBMITTALS

PLANS.

SUBMIT SEQUENCES, TECHNIQUES AND PROCEDURES OF CONSTRUCTION INCLUDING, BUT NOT LIMITED TO, MATERIALS, TEMPORARY STRUCTURES, TOOLS, CONSTRUCTION EQUIPMENT, AND ALL INCIDENTAL OR TEMPORARY DEVICES REQUIRED TO ACCOMPLISH THE RESULT INTENDED BY THIS CONTRACT.

PREPARATION OF BAR ENDS

SAW OR SHEAR BARS REQUIRING SPLICING, STRAIGHTEN THE ENDS OF SHEARED BARS. REMOVE BURRS, PAINT, OIL, RUST, SCALE, OR OTHER DELETERIOUS MATERIAL FROM SURFACES. USE WIRE BRUSHES, ABRASIVE BLASTING, OR OTHER CABINET APPROVED METHODS TO CLEAN 2 INCHES BEYOND SLEEVE LOCATIONS IMMEDIATELY BEFORE SPLICING. OBTAIN THE ENGINEER'S APPROVAL FOR BAR END SURFACE PREPARATIONS BEFORE PREPARATION.

ALL WASTE MATERIALS GENERATED BY THIS PROJECT, INCLUDING, BUT NOT LIMITED TO, WASHING WITH CLEANING SOLVENTS, PRESSURE WASHING, SCRAPING, BRUSHING AND OTHER CLEANING OPERATIONS, SHALL BE THE RESPONSIBILITY OF THE CONTRACTOR AND SHALL BE CONTAINED, COLLECTED AND PROPERLY DISPOSED OF BY THE CONTRACTOR. CONTRACTOR AGREES TO FULLY COMPLY WITH ALL FEDERAL, STATE, AND LOCAL ENVIRONMENTAL LAWS, REGULATIONS, STATUES AND ORDINÁNCES

PERFORM WORK CAREFULLY DURING CONCRETE REMOVAL TO PROTECT PORTIONS OF SUCH SYSTEMS THAT ARE TO BE SALVAGED AND INCORPORATED INTO THE PROPOSED STRUCTURE. ALL REMOVAL SHALL BE TO NEAT SAW CUT LINES. FEATHER EDGES WILL NOT BE PERMITTED. SAW CUT BOUNDARIES OF PROPOSED CONCRETE REMOVAL 1 INCH

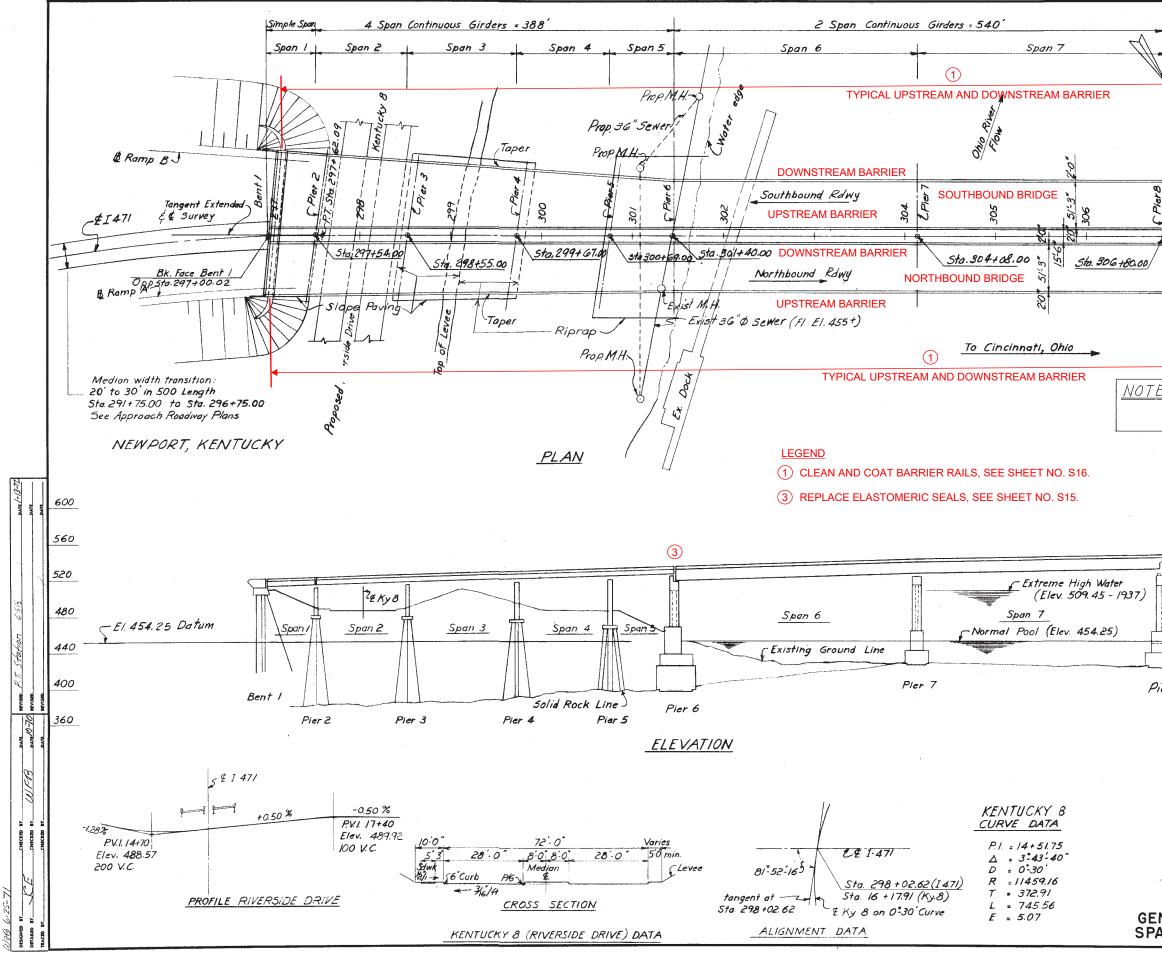
CONCRETE MAY BE REMOVED BY CUTTING AND BY MEANS OF HAND OPERATED PNEUMATIC HAMMERS EMPLOYING POINTED OR BLUNTED CHISEL TYPE TOOLS. DO NOT PLACE PNEUMATIC HAMMERS IN DIRECT CONTACT WITH REINFORCING STEEL THAT IS TO BE RETAINED IN THE PROPOSED STRUCTURE. REMOVE CONCRETE TO LIMITS AS SHOWN ON THE PLANS. LEAVE EXISTING REINFORCING STEEL IN PLACE AS SHOWN ON

REINFORCING BARS WHICH ARE SHOWN ON THE PLANS AS REMAINING AND WHICH ARE DAMAGED BY THE CONTRACTOR'S OPERATIONS SHALL BE REPLACED WITH NEW BARS OF THE SAME SIZE AND SHAPE, AS APPROVED BY THE ENGINEER. NO ADDITIONAL PAYMENT WILL BE MADE FOR THOSE BARS.

INCLUDE PAYMENT FOR THIS WORK IN THE APPROPRIATE BID ITEM FOR THE WORK

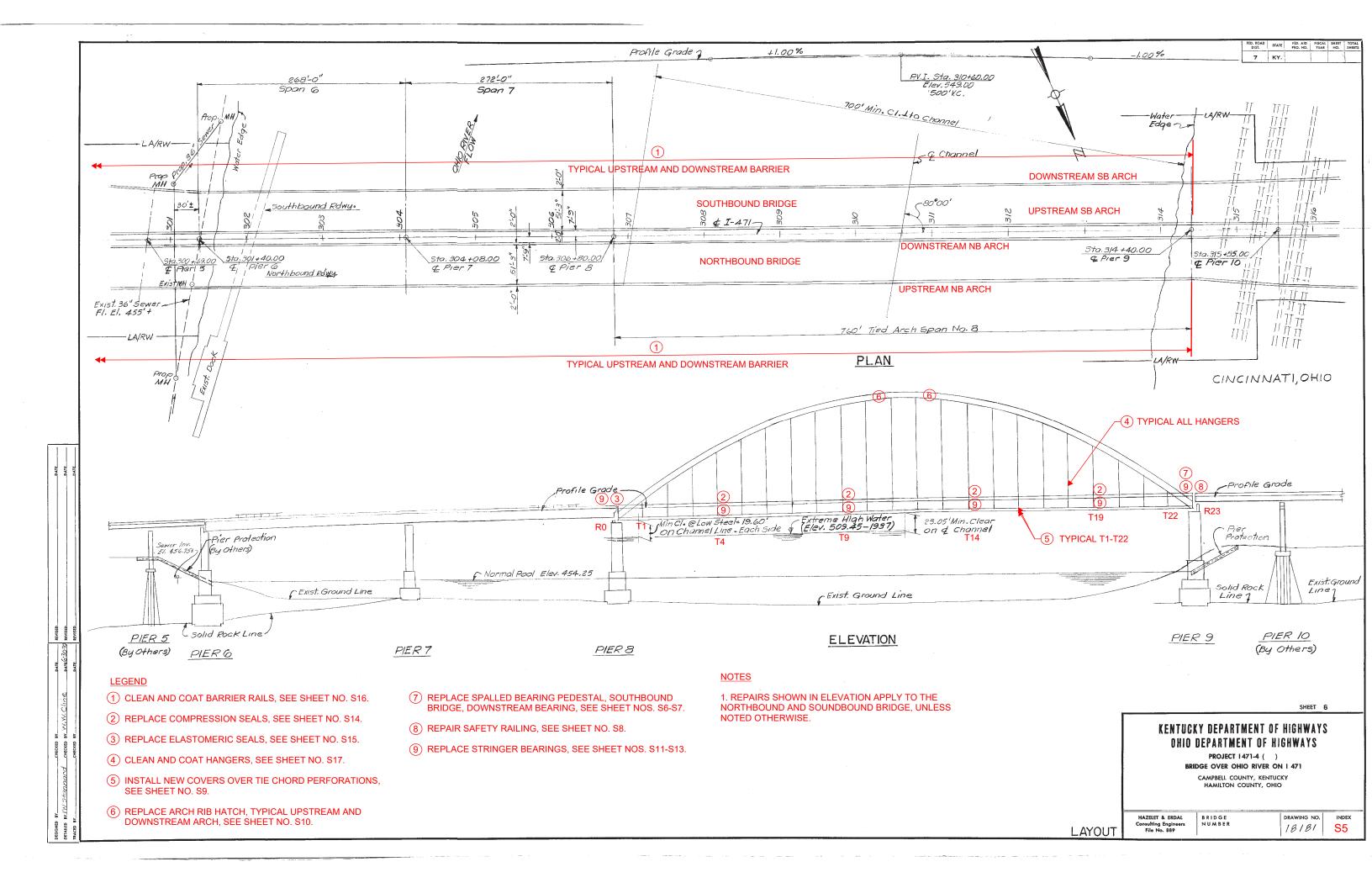
WHERE REQUIRED BY THE PLANS AND SPECIFICATIONS, SUBMIT DESCRIPTIVE INFORMATION THAT WILL ENABLE THE ENGINEER TO DETERMINE WHETHER PROPOSED MATERIALS, EQUIPMENT, AND WORK METHODS ARE IN GENERAL CONFORMANCE WITH THE

		REVISION		DATE				
	DATE: AUGL	JST 2023	CHECKED	BY				
	DESIGNED B	BY: MJ DWYER	B CHAVEL					
	DETAILED B	Y: MJ DWYER	B CHAVEL					
			Commonwealth of Kentuck DEPARTMENT OF HIGHWAY					
			PBELL					
	ROUTE I-471	CAM						
		CAM						
TEM NUMBER		CAM	CROSSING CHIO RIVER	SHEET NO.				
TEM NUMBER	I–471	CAME GENERA PREPARED BY	PBELL cross ING DHIO RIVER L NOTES 150 Lyndon Farm Court bulsville, KY 40223	S3				
tem number 6–10035	I-471	CAME GENERA PREPARED BY Chael Baker	CRUSSING DHIO RIVER L NOTES					



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307 NOTE: FOR LIGHTING DETAILS SEE SHEETS NO. 62 THRU 67 OF DRAWING NO. 18484 Spon 8 Pier 8 Work Sheets 10 & 11 Together sheet 10 **KENTUCKY DEPARTMENT OF HIGHWAYS** OHIO DEPARTMENT OF HIGHWAYS PROJECT | 471-4 (BRIDGE OVER OHIO RIVER ON I 471 CAMPBELL COUNTY, KENTUCKY HAMILTON COUNTY, OHIO **GENERAL PLAN** HAZELET & ERDAL BRIDGE NUMBER DRAWING NO. INDEX SPANS I THRU 7 Consulting Engineers File No. 889 18485 **S**4





PIER 9 NORTHBOUND BRIDGE UPSTREAM BEARING



PIER 9 NORTHBOUND BRIDGE UPSTREAM BEARING



PIER 9 SOUTHBOUND BRIDGE DOWNSTREAM BEARING

CONCRETE REMOVAL AND PREPARATION

THE CONTRACTOR, AS DIRECTED BY THE ENGINEER, SHALL LOCATE AND REMOVE ALL LOOSE, SPALLED, DETERIORATED, AND DELAMINATED CONCRETE. SOUNDING SHALL BE USED TO LOCATE DELAMINATED AREAS, CARE SHALL BE EXERCISED NOT TO DAMAGE AREAS OF SOUND CONCRETE OR REINFORCING STEEL DURING CONCRETE REMOVAL OPERATIONS. CONCRETE REMOVAL SHALL BE IN ACCORDANCE WITH A SEQUENCE APPROVED BY THE ENGINEER.

CONCRETE REMOVAL SHALL BE ACCOMPLISHED BY CHIPPING WITH HAND PICKS, CHISELS, OR LIGHT DUTY PNEUMATIC OR ELECTRIC CHIPPING HAMMERS (NOT TO EXCEED 15 LBS.). WHEN REINFORCING STEEL IS EXPOSED, CONCRETE REMOVAL SHALL CONTINUE UNTIL THERE IS A 1-INCH CLEARANCE AROUND THE EXPOSED REINFORCING BAR. CARE SHALL BE TAKEN TO NOT DAMAGE BOND TO ADJACENT NON-EXPOSED REINFORCING STEEL DURING CONCRETE REMOVAL PROCESSES. UNLESS SPECIFICALLY DIRECTED BY THE ENGINEER, DEPTH OF REMOVAL SHALL NOT EXCEED 6 INCHES UNDER THE MASONRY PLATE.

THE OUTER EDGES OF ALL CHIPPED AREAS SHALL BE CUT TO MINIMUM DEPTH OF 1 INCH TO PREVENT FEATHER EDGING UNLESS OTHERWISE APPROVED BY THE ENGINEER.

AFTER ALL DETERIORATED CONCRETE HAS BEEN REMOVED, THE REPAIR SURFACE TO RECEIVE CONCRETE PATCHING SHALL BE PREPARED BY ABRASIVE BLAST CLEANING. ABRASIVE BLAST CLEANING SHALL REMOVE ALL FRACTURED SURFACE CONCRETE AND ALL TRACES OF ANY UNSOUND MATERIAL OR CONTAMINANTS SUCH AS OIL, GREASE, DIRT, SLURRY, OR ANY MATERIALS WHICH COULD INTERFERE WITH THE BOND OF FRESHLY PLACED CONCRETE.

ENSURE THE SURFACE OF THE EXISTING CONCRETE IS IN A SATURATED SURFACE-DRY (SSD) CONDITION. REMOVE ALL FREE (PONDING) WATER JUST BEFORE PLACING THE CONCRETE. DO NOT USE AN EPOXY BOND COAT WITH THE FORMED CONCRETE REPAIR.

CONCRETE REPAIR NOTES

THIS WORK CONSISTS OF REMOVING THE DETERIORATED CONCRETE ADJACENT TO AND BELOW THE BEARING MASONRY PLATE AND REPLACING IT WITH NON-SHRINK GROUT. THE ANCHOR RODS SHALL REMAIN IN PLACE.

THE CONTRACTOR SHALL SUBMIT A WRITTEN SEQUENCE OF THE SPECIFIC STEPS FOR THE CONCRETE REMOVAL TO THE ENGINEER PRIOR TO STARTING WORK. INCLUDE DETAILS OF ALL EQUIPMENT THAT WILL BE USED FOR THE CONCRETE REMOVAL, PAYING SPECIAL ATTENTION TO THE METHODS OF REMOVING THE CONCRETE BELOW THE MASONRY PLATE. CARE MUST BE TAKEN NOT TO DAMAGE THE EXISTING ANCHOR RODS AND MASONRY PLATE.

PLACE NON-SHRINK GROUT AND CURE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS AND THE MANUFACTURER'S RECOMMENDATIONS. MATCH EXISTING TOP OF SURFACE AND ENSURE THAT THE NEW SURFACE DRAINS AWAY FROM THE BEARING MASONRY PLATE.

AFTER CONCRETE HAS CURED, APPLY CONCRETE COATING, IN ACCORDANCE WITH THE MANUFACTURER'S SPECIFICATIONS, TO THE ENTIRE EXPOSED SURFACE OF THE PEDESTAL. SEE SPECIAL NOTE FOR BRIDGE CLEANING AND CONCRETE COATINGS.

PAYMENT FOR ALL MATERIALS, TOOLS, EQUIPMENT, LABOR, ACCESS AND INCIDENTALS TO COMPLETE THIS WORK SHALL BE INCLUDED IN THE LUMP SUM CONTRACT PRICE FOR "CONCRETE REPAIR".

NON-SHRINK GROUT

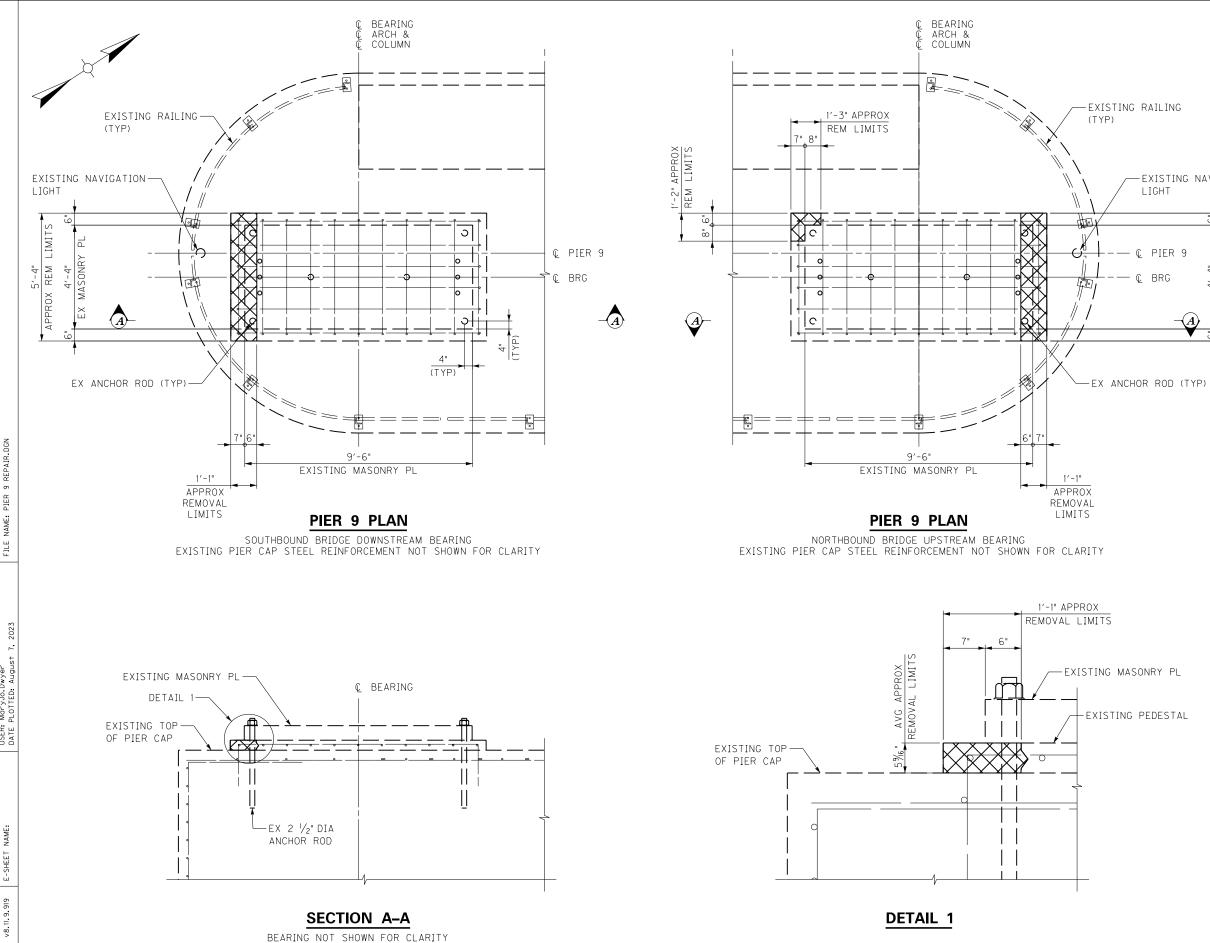
THE FOLLOWING PRODUCTS HAVE BEEN PRE-APPROVED, AND ARE ON THE LIST OF APPROVED MATERIALS, FOR THE NON-SHRINK GROUT AT PIER 9.

- TAMMSGROUT SUPREME, HIGH STRENGTH NON-SHRINK GROUT BY THE EUCLID CHEMICAL COMPANY
- MASTERFLOW 928 BY MASTERFLOW BASF
- CERTI-VEX GROUT 100 BY VEXCON CHEMICAL, INC.

THE CONTRACTOR MAY PROPOSE AN ALTERNATE NON-SHRINK GROUT MATERIAL FROM KYTC'S LIST OF APPROVED MATERIALS TO THE ENGINEER FOR CONSIDERATION.

THE GROUT SHALL PROVIDE FULL CONTACT WITH THE MASONRY PLATE AND BE PLACED PER THE MANUFACTURER'S RECOMMENDATIONS. CURE PER MANUFACTURER'S REMCOMMENDATIONS FOR BASE PLATE APPLICATIONS AND HEAVY LOADS. THE SELECTED MATERIAL SHALL BE RECOMMENDED FOR BASE PLATE APPLICATIONS BY THE MANUFACTURER. THE GROUT SHALL HAVE A MINIMUM COMPRESSIVE STRENGTH OF 5000 PSI AT 28 DAYS.

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	I-471	CAM		- 1
TEM NUMBER	I-471	CAM	PBELL OHIO RIVER ETE REPAIR	SHEET NO.
ГЕМ NUMBER	I–471 <i>PIER</i>	CAM 9 CONCR PREPARED BY Chael Baker	PBELL CROSS ING OHIO RIVER ETE REPAIR 1650 Lyndon Farm Court Louisville, KY 40223	sheet no. S6
гем number 6–10035	I-471 <i>PIER</i> Mit	CAM 9 CONCR PREPARED B' Chael Baker	CROSSING OHIO RIVER ETE REPAIR (1650 Lyndon Farm Court	SHEET NO.



-EXISTING NAVIGATION



LEGEND

APPROXIMATE CONCRETE REMOVAL LIMITS

NOTES

1. FOR CONCRETE REPAIR NOTES, SEE SHEET NO. S6.

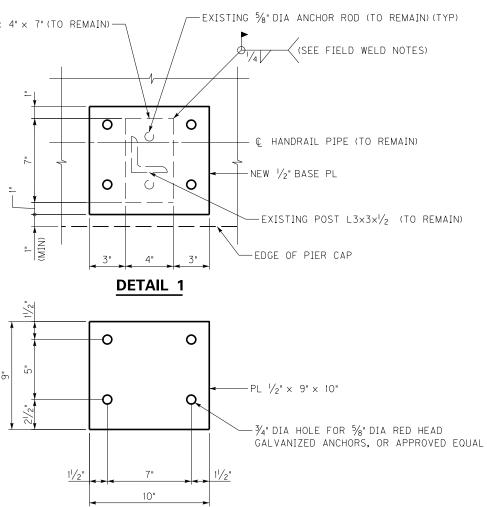
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ITEM NUMBER 6–10035		Chael Baker	1650 Lyndon Farm Court			



FAILED ANCHOR BOLTS AT SAFETY RAILING

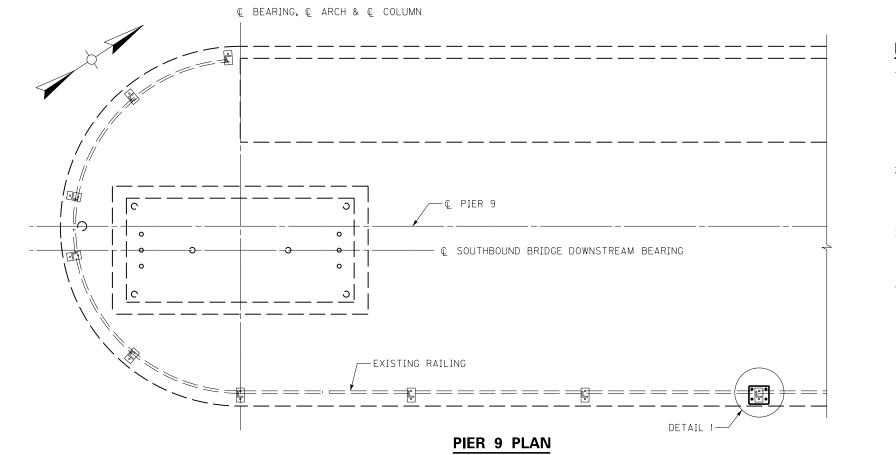
FAILED ANCHOR BOLTS AT SAFETY RAILING

EXISTING BASE PL 1/2" × 4" × 7" (TO REMAIN)-



FIELD WELD NOTES

- 1. USING HAND OR POWER TOOL CLEANING, REMOVE PAINT OR ANY OTHER COATING AT THE LOCATION OF FIELD WELDS PRIOR TO WELDING. PROVIDE CONTAINMENT, POLLUTION CONTROL, AND DISPOSAL OF PAINT AND DEBRIS IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS WHEN REMOVING PAINT OR PRIMER AND WHEN PREPARING SURFACES AND APPLYING PAINT.
- 2. AFTER COMPLETION OF FIELD WELDING, THE WELDS AND AREAS WHERE PAINT HAS BEEN REMOVED OR DAMAGED SHALL RECEIVE A PRIME COAT IN ACCORDANCE WITH SECTION 614 OF THE STANDARD SPECIFICATIONS.
- 3. THE CONTRACTOR HAS THE OPTION OF REMO THE EXISTING BASE PLATE AND FIELD WELD THE EXISTING POST TO THE NEW BASE PLA NO ADDITIONAL COST TO THE DEPARTMENT.
- 4. WELDS IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS SECTION 607.03.07.

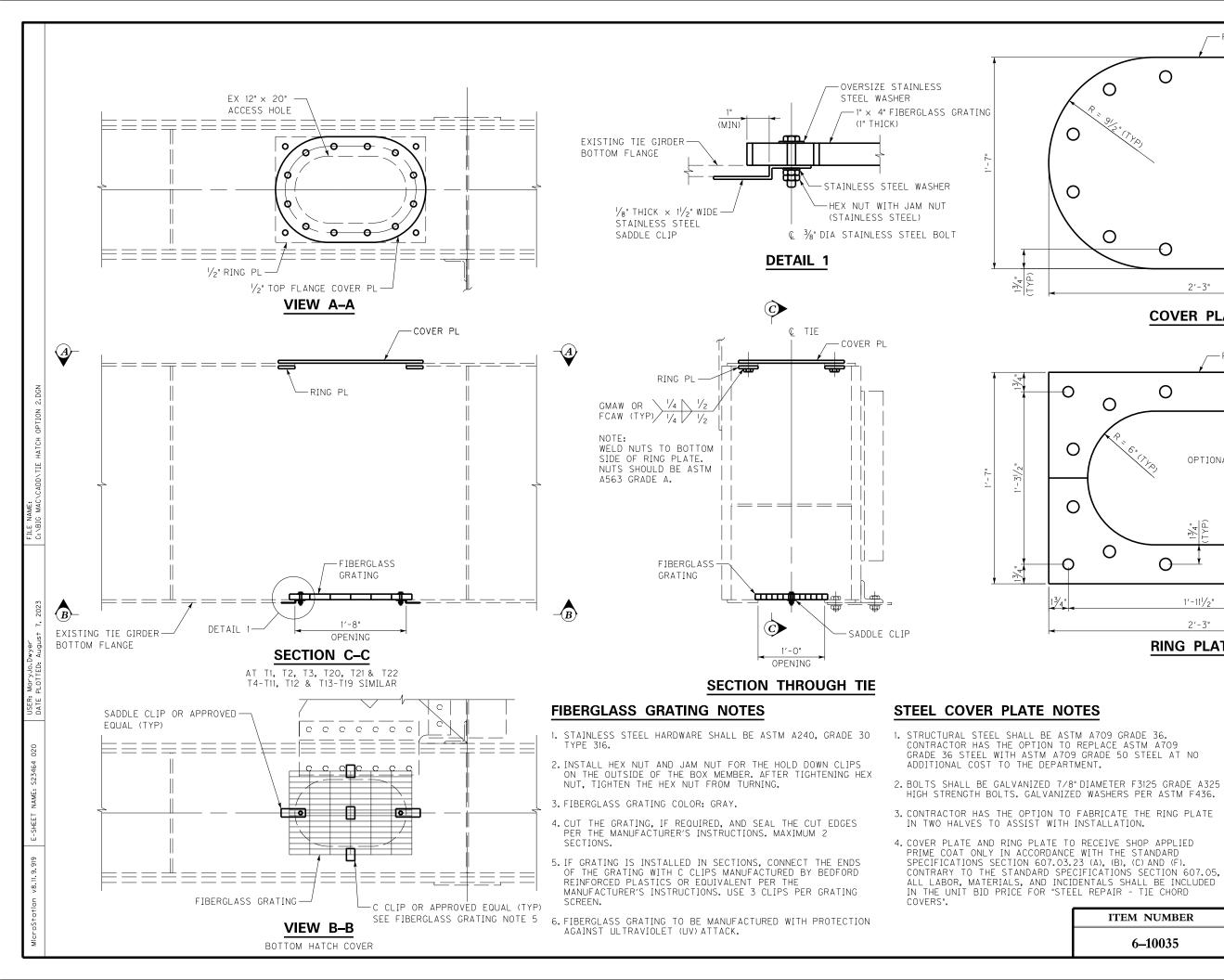


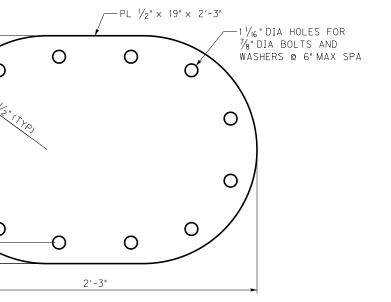


BASE PLATE DETAIL

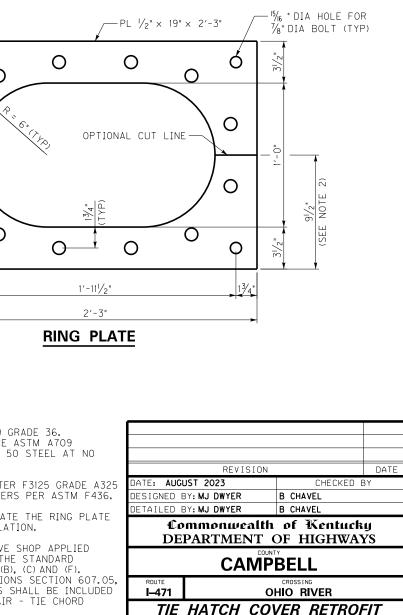
- NEW BASE PLATE SHALL BE ASTM A709 A36 STEEL, GALVANIZED IN ACCORDANCE WITH ASTM A123. CONTRACTOR HAS THE OPTION TO REPLACE ASTM A709 A36 STEEL WITH ASTM A709 GRADE 50 AT NO ADDITIONAL COST TO THE DEPARTMENT.
- 2. 5/8" DIAMETER ANCHORS SHALL BE EMBEDDED A MINIMUM OF 6".
- 3. PAYMENT FOR ALL MATERIALS, TOOLS, EQUIPMENT, LABOR, ACCESS AND INCIDENTALS TO COMPLETE THIS WORK SHALL BE INCLUDED IN THE UNIT BID PRICE FOR "HANDRAIL CONNECTION REPAIR".

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1 NUMBER	ROUTE I-471	CAMP O SAFETY RAIL PREPARED BY Chael Baker 1600		8





COVER PLATE

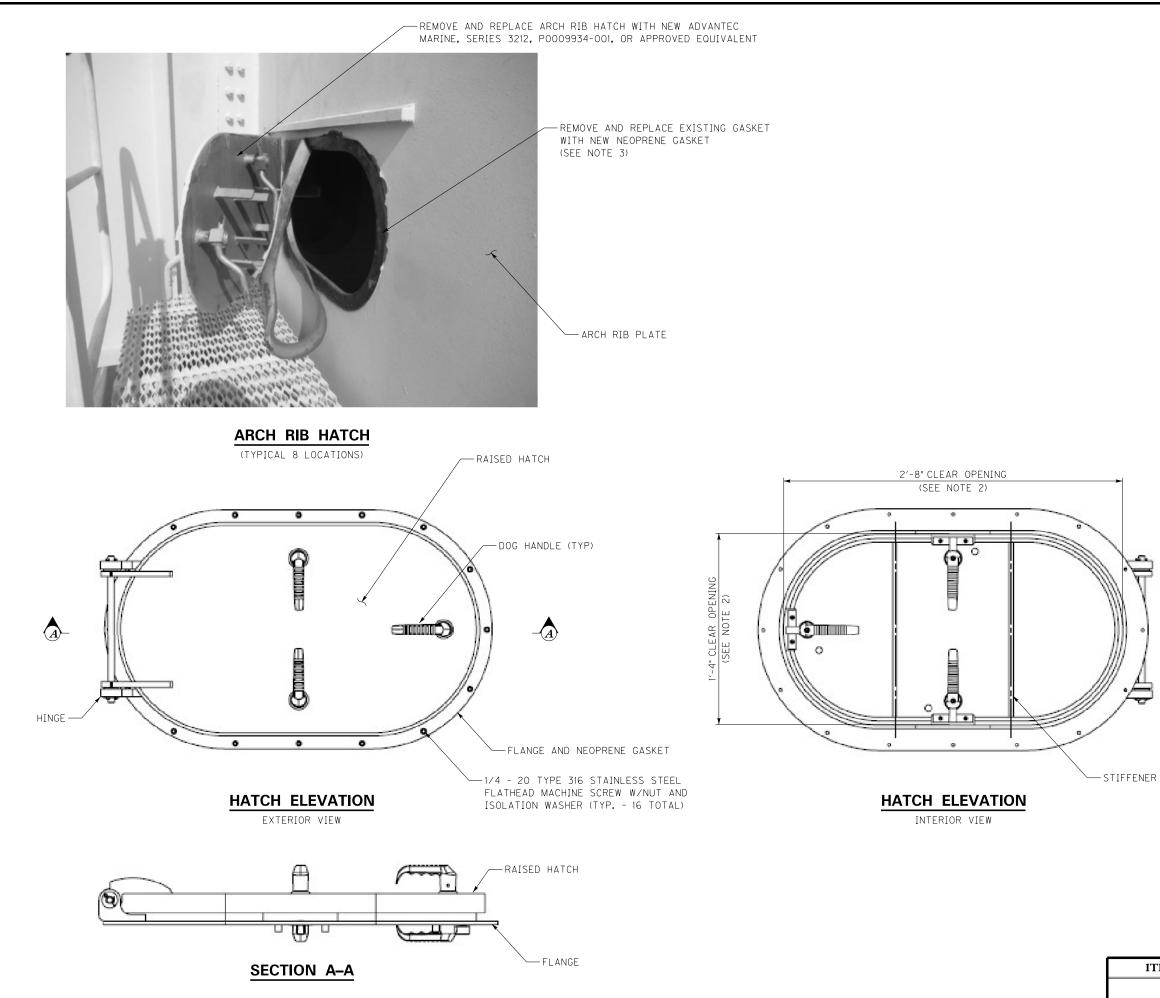


ITEM NUMBER

6-10035

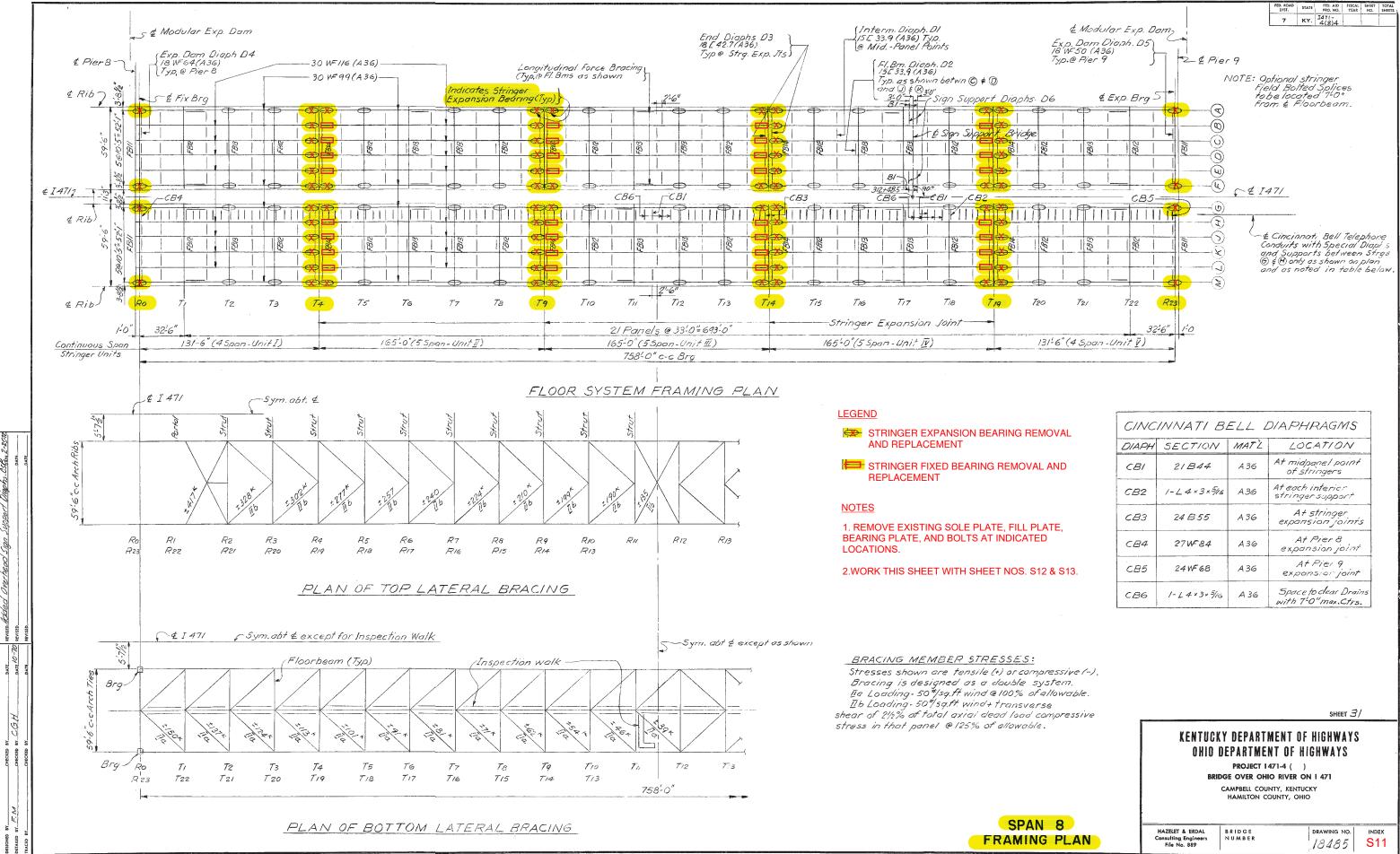
Michael Baker Louisville, KY 40223 Phone: (502) 339-355 MBAKERINTL.COM INTERNATIONAL

S9 28694



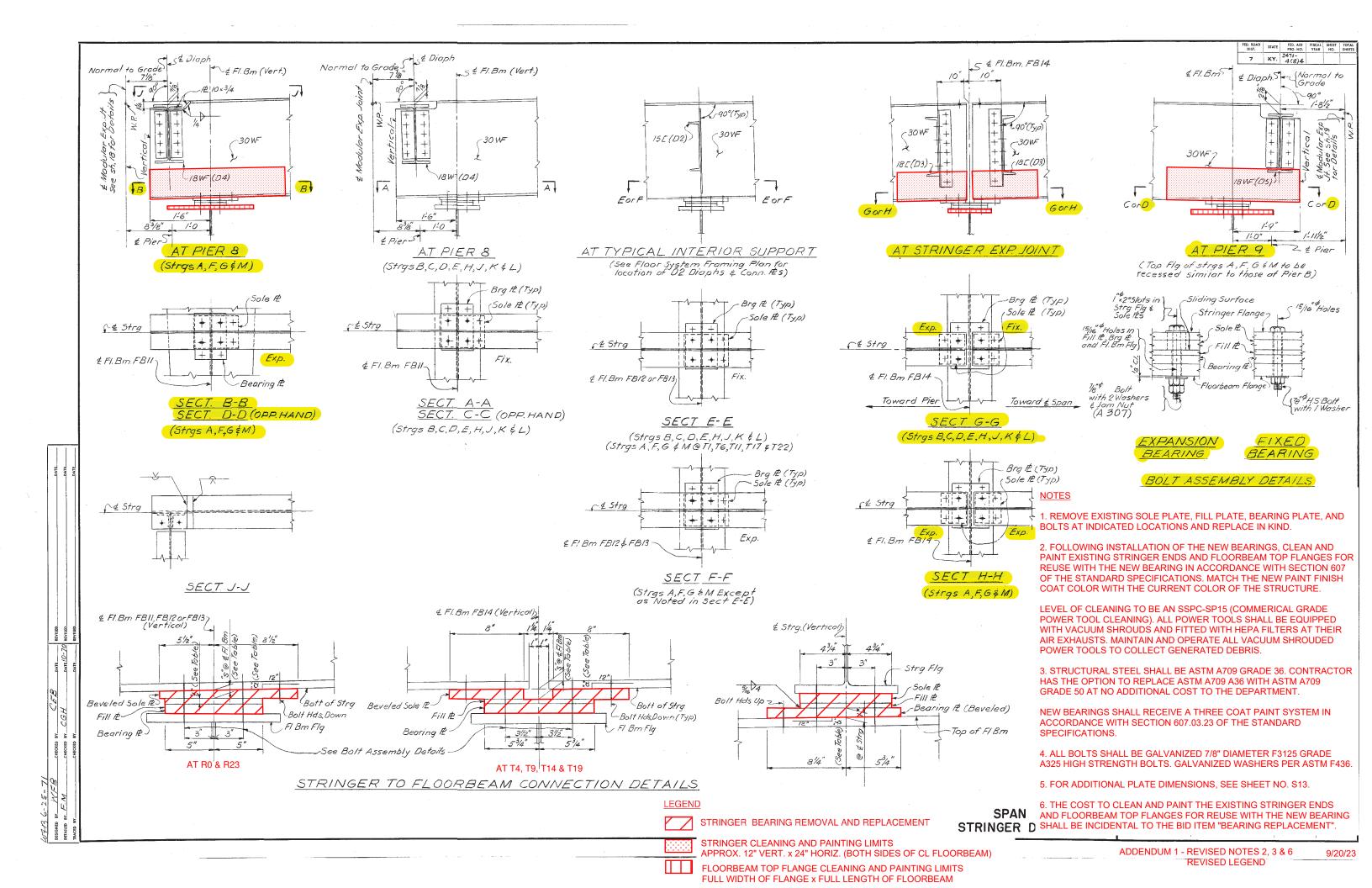
- 1. REMOVE EXISTING ARCH RIB HATCH AND GASKET. CLEAN AND PREPARE SURFACE AREA IN THE VICINITY OF THE AREA EXPOSED BY THE REMOVAL OF THE GASKET, AND PRIME COAT THE SURFACE AREA IN ACCORANCE WITH SECTION 614 OF THE STANDARD SPECIFICATIONS.
- 2. CONTRACTOR TO VERIFY CLEAR OPENING DIMENSIONS OF THE ARCH RIB. CLEAR OPENING OF NEW HATCH ASSEMBLY TO MATCH THE EXISTING ARCH RIB CLEAR OPENING.
- 3. PROVIDE AND INSTALL NEW GASKET BETWEEN THE ARCH RIB AND NEW HATCH ASSEMBLY TO PROTECT AGAINST GALVANIC CORROSION. NEW GASKET TO BE 60A DUROMETER, 0.25 INCH THICK, 2.5 INCH WIDE.
- 4. FIT HATCH ASSEMBLY TO ARCH RIB OPENING. MARK AND FIELD DRILL 5/16" DIA. HOLES IN ARCH RIB PLATE.
- 5. ALL LABOR, MATERIALS, EQUIPMENT, AND INCIDENTALS TO REMOVE AND REPLACE THE EXISTING ARCH RIB HATCH WITH A NEW HATCH ASSEMBLY IS INCLUDED IN THE BID ITEM "STEEL REPAIR ARCH HATCH DOOR".
- 6. PROVIDE AND INSTALL NEW ALUMINUM ARCH HATCH DOOR ASSEMBLY. NEW ASSEMBLY TO RECEIVE MANUFACTURER APPLIED PRIME COAT.

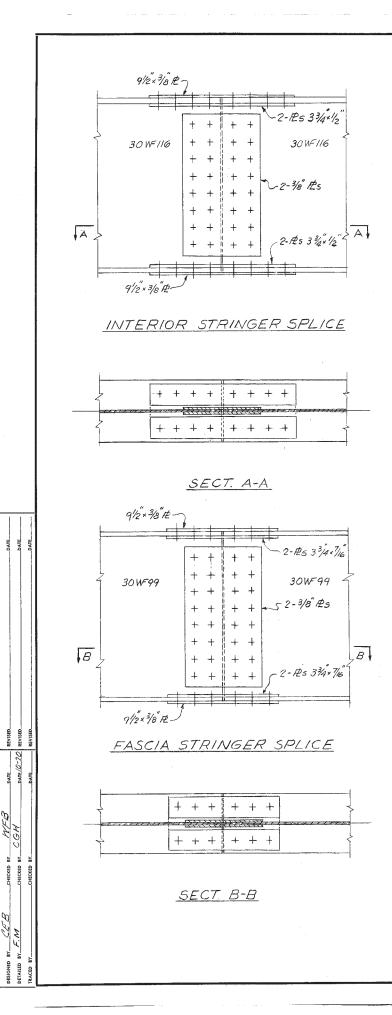
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		Commonwealth of Kentucky DEPARTMENT OF HIGHWAYS					
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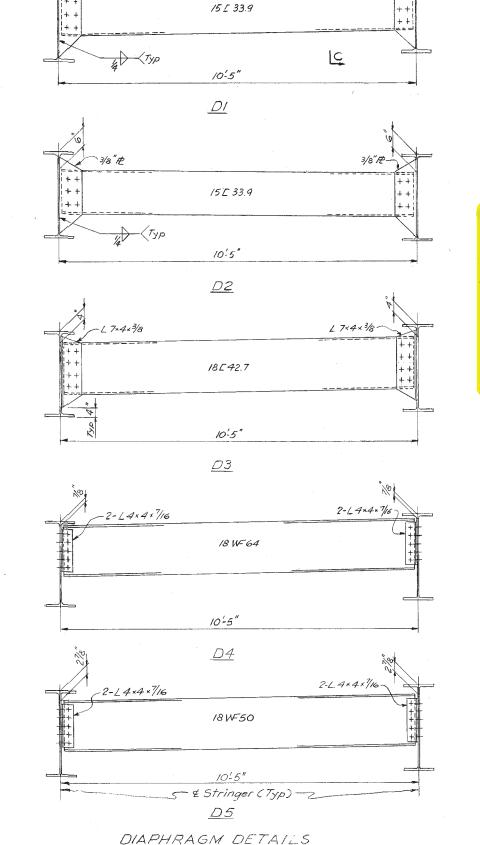


DIAPH	SECTION	MATL	LOCATION
CBI	21 <i>B44</i>	A 36	At midpanel poin of stringers
CB2	1-L4×3×5/16	A36	At each interior stringer support
CB3	24 B 55	A 36	At stringer expansion join
CB4	27 W -84	A36	At Pier 8 expansion join
C <i>B5</i>	24 WF 68	A 36	At Pier 9 expansion joini
CB6	1-L4×3×5/16	A 36	Space to clear Dra with 7-0" max.Ctr

system, 6 of allowable. 5verse ad compressive			Sheet 3	/
oble.	OHIO		RIVER ON 1 471	
PAN 8 IING PLAN	HAZELET & ERDAL Consulting Engineers File No. 889	BRIDGE NUMBER	drawing no. 18485	INDEX S11
·······	ADDENDUM 1 -	REVISED NOT	ES	9/20/23



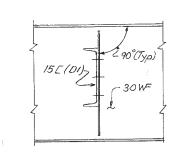




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ST/	RINGERS		A	¢М			F	¢G			<i>B</i> ,C	,K‡L			D,E,H	1¢]	
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J										* 5/. 1/	a" Strin	gers E igers C	Β¢L Č¢K	‡ 2; 1	le" stri 2" stri	ingers	DEJ EEH

STRINGER AND DIAPHRAGM NOTES

H.S. Bolts - 7/8"\$ Moterial - A36 Steel Stringers are not to be cambered. Steel in contact with concrete shall not be painted or oiled.

See Sheet 2 for General Notes.

approved coating. Diaphragms D4, D5, CB4 and CB5 support

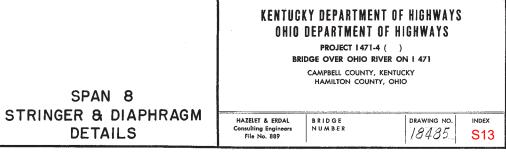
the Modular Expansion Joints. See sheets 17 thru 20 for details and connections.

	FED. ROAD STATE FED. AID FISCAL SHEET TOT. DIST. PRO. NO. YEAR NO. SHEET
4	7 KY. 4(6)4
	TABLE OF SOLE PLATE
	BEVELS "a"
	PANEL POINT "a"
	Ro, T1, T2, T3, T4, T19, T20, T21, T22, R23 //8"
	T5, T6, T7, T8, T15, T16, T17, T18 1/16"
	15, 16, 17, 18, 115, 116, 117, 118 110
	T9, T10, T11, T12, T13, T14, 0

See Sheet 21 for General Woles. See Sheet 31 for Framing Plan. Sticking surfaces of stringer exponsion SLIDING SURFACES OF STRINGER EXPANSION bearings shall be shop control with a hot BEARINGS SHALL BE FABRICATED IN ACCORDANCE TO mixture of white lead and fallow or other SECTION 607.03.08 OF THE STANDARD SPECIFICATIONS.

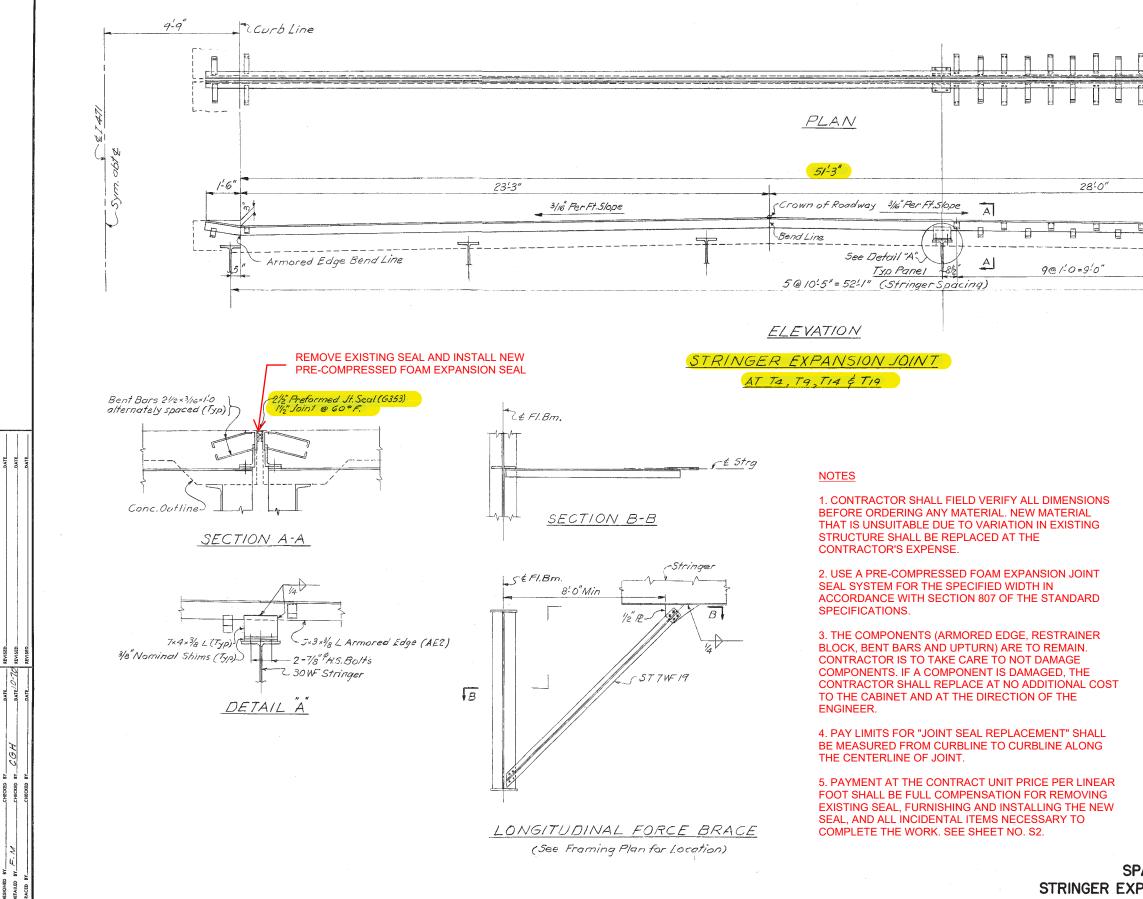
Work Sheets 45 thru 48 together

SHEET 46



ADDENDUM 1 - ADDED NOTE

9/20/23



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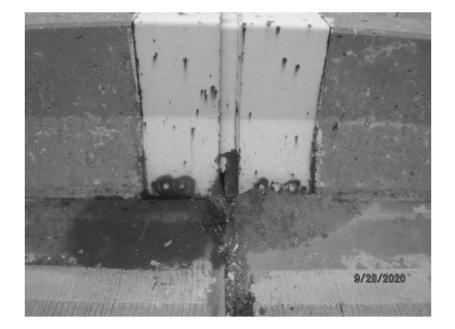
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81/2 Armore	d Edge Bend	Line 5	•-	
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after all other concrete slabs joints) of Uni shall be set for the indicated For details of Edge for Joint.	36 Steel expansion join steel has been (between the ts I thru V hi match the ro opening. of Armored E s in concrete of 21/2" Prefoi Details for c	n erected a onsverse con ave been pl adway surf adway surf adway surf adway surf adway surf adway action adway action	and after the struction laced. The joint face and with landard Armore seal see "Prefo	ed on.
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PAN 8 P. JOINTS & MISC.	HAZELET & ERDAL Consulting Engineers File No. 889	BRIDGE NUMBER	drawing no. 78485	INDEX S14
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# **EXISTING EXPANSION JOINT STRIP SEAL AT PIER 8 BARRIER**

STRIP SEAL AT PIER 6 SIMILAR



#### **EXISTING EXPANSION JOINT STRIP SEAL AT PIER 8**

STRIP SEAL AT PIER 6 SIMILAR

### **GENERAL NOTES**

SPECIFICATIONS: ALL REFERENCES TO THE SPECIFICATIONS ARE TO THE CURRENT EDITION OF THE KENTUCKY DEPARTMENT OF HIGHWAYS STANDARD SPECIFICATIONS FOR ROAD AND BRIDGE CONSTRUCTION. ALL REFERENCES TO THE AASHTO SPECIFICATIONS ARE TO THE CURRENT EDITION OF THE AASHTO STANDARD SPECIFICATIONS FOR HIGHWAY BRIDGES.

INSTALLATION PROCEDURE: INSTALLATION PROCEDURE SHALL BE IN ACCORDANCE WITH SECTION 609 OF THE STANDARD SPECIFICATIONS.

MATERIAL SPECIFICATIONS: JOINT SEALING MATERIAL IS IN ACCORDANCE WITH SECTION 807 OF THE STANDARD SPECIFICATIONS. THE CONTRACTOR SHALL FIELD VERIFY ALL DIMENSIONS BEFORE ORDERING ANY MATERIAL. NEW MATERIAL THAT IS UNSUITABLE DUE TO VARIATION IN EXISTING STRUCTURE SHALL BE REPLACED AT THE CONTRACTOR'S EXPENSE.

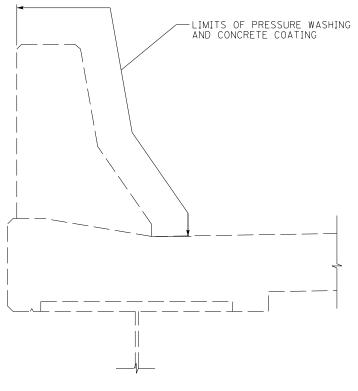
CLEANING: CLEAN ALL STRUCTURAL STEEL IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

SHOP DRAWINGS: CONTRARY TO THE SPECIFICATIONS, NO SHOP PLANS ARE REQUIRED.

THE SEALING ELEMENT SHALL BE SUPPLIED AND INSTALLED IN ONE CONTINUOUS LENGTH TO FIT THE FINAL DIMENSIONS OF THE JOINT AS IT OCCURS IN THE ROADWAY. NO FIELD SPLICES WILL BE PERMITTED.

- 1. CONTRACTOR SHALL VERIFY THE EXISTING NEOPRENE STRIP SEAL GLAND AND REPLACE IN KIND.
- 2. THE STEEL COMPONENTS (ARMORED EDGE, RESTRAINER BLOCK, CONCRETE STUDS AND UPTURN) ARE TO REMAIN. CONTRACTOR IS TO TAKE CARE NOT TO DAMAGE COMPONENTS. IF A COMPONENT IS DAMAGED, THE CONTRACTOR SHALL REPLACE AT NO ADDITIONAL COST TO THE CABINET AND AT THE DIRECTION OF THE ENGINEER.
- 3. PAY LIMITS FOR "JOINT SEAL REPLACEMENT" SHALL BE MEASURED FROM CURBLINE TO CURBLINE ALONG THE CENTERLINE OF THE JOINT.
- 4. PAYMENT AT THE CONTRACT UNIT PRICE PER LINEAR FOOT SHALL BE FULL COMPENSATION FOR REMOVING EXISTING SEAL, FURNISHING AND INSTALLING THE NEW SEAL, AND ALL INCIDENTAL ITEM NECESSARY TO COMPLETE THE WORK. SEE SHEET NO. S2.

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		STRIP SEAL	L DETAILS	
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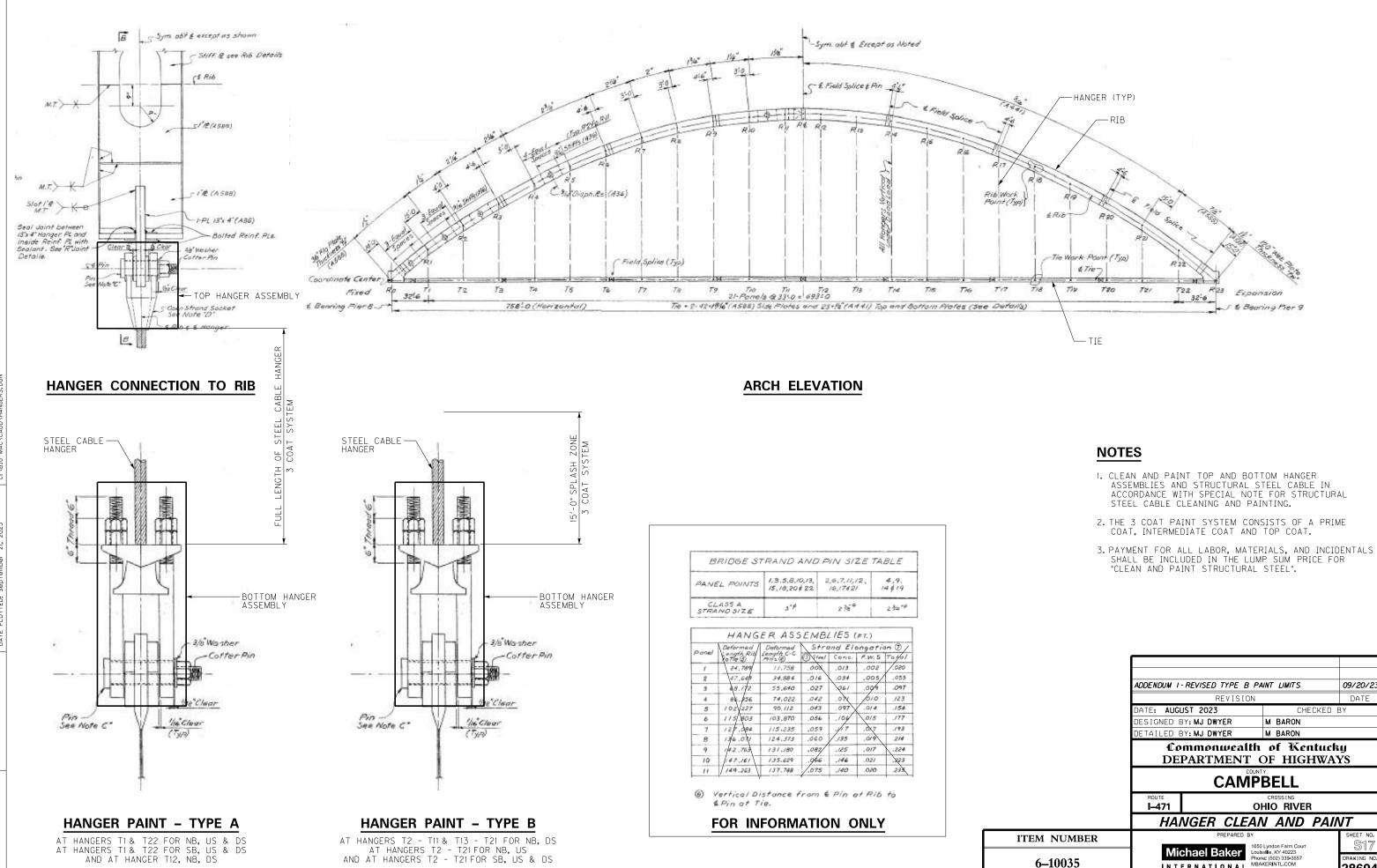
SECTION THROUGH BARRIER



# **EXISTING BARRIER**

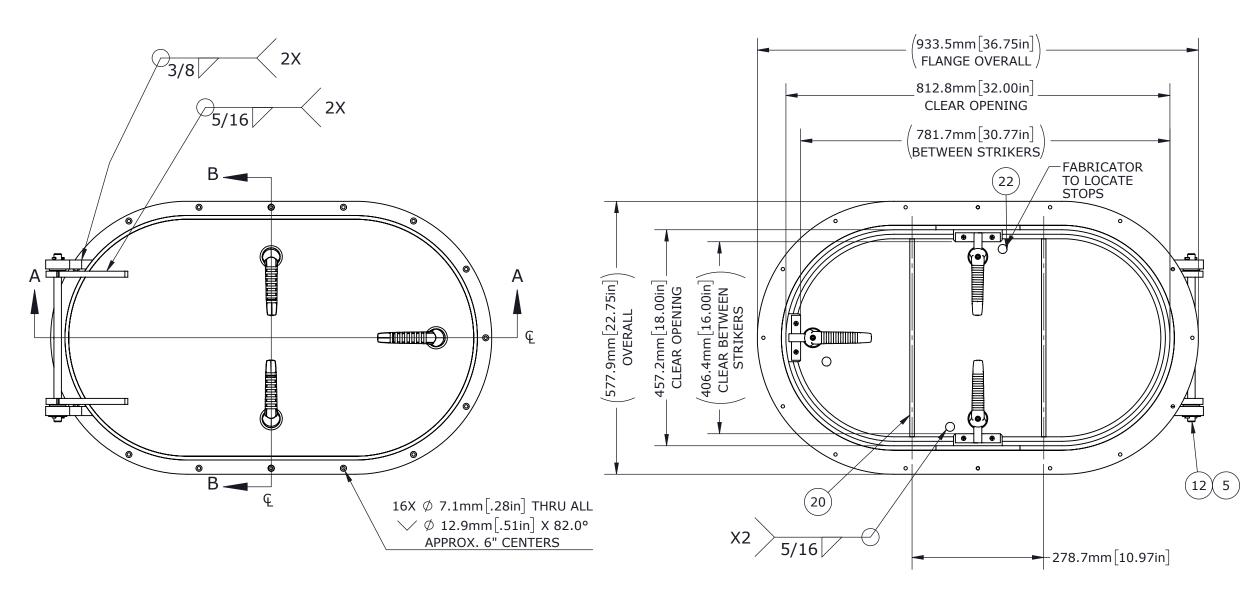
- BLAST CLEAN, PRESSURE WASH AND COAT BARRIER WALLS IN ACCORDANCE WITH SPECIAL NOTE FOR BRIDGE CLEANING AND CONCRETE COATINGS.
- 2. BLAST CLEAN ALL AREAS OF THE BARRIER WALL FACE WITH EXPOSED STEEL REINFORCEMENT TO REMOVE RUST ON BOTH BARRIERS FROM BENT 1 TO PIER 9 ON THE NORTHBOUND AND SOUTHBOUND BRIDGES AND AS DETERMINED BY THE ENGINEER.
- 3. PRESSURE WASH THE FULL LENGTH OF BOTH BARRIERS FROM BENT 1 TO PIER 9 ON THE NORTHBOUND AND SOUTHBOUND BRIDGES.
- 4. APPLY CONCRETE COATING TO THE FULL LENGTH OF BOTH BARRIERS FROM BENT 1 TO PIER 9 ON THE NORTHBOUND AND SOUTHBOUND BRIDGES.

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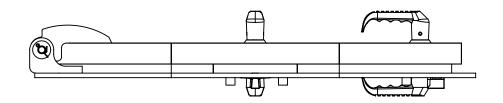
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**EXTERIOR VIEW** 

**INTERIOR VIEW** 



00     CUSTOMER REVIEW     ZC     1/17/       01     UPDATED NOTES     ZC     9/20/       CONTACT INFORMATION: JAKE RICHARDS, SALES MANAGER ADVANTEC MARINE OFFICE: (425) 743-9550 EXT. 3124 jake.richards@advantecglobal.com <b>GENERAL NOTES</b> 1. INSTALLATION: WELD-IN 2. BUILD TO CLEAR OPENING. 3. APPROX WEIGHT: 25.7 kg. (57 lbs.)       4. FINISH:B - COMMERCIAL QUALITY PANEL/COAMING: PRIMER BASE COAT AWLGRIP D1001 545 PRIMER GRAY       6. MATERIALS : PANEL/ALUM, COAMING/STEEL       FOR ADDITIONAL INFORMATION CONTAC YOUR SALES REPRESENTATIVE OR PROJE MANAGER. <b>USTOMER APPROVAL</b> MANAGER.       MANAGER       MATERIALS : PANEL/ALUM, COAMING/STEEL       FOR ADDITIONAL INFORMATION CONTAC YOUR SALES REPRESENTATIVE OR PROJE MANAGER.       MEDITIONAL INFORMATION CONTAC YOUR SALES REPRESENTATIVE OR PROJE MANAGER.       MEDITIONAL INFORMATION CONTAC YOUR SALES REPRESENTATIVE OR PROJE MANAGER.       MEDITIONAL INFORMATION CONTAC YOUR SALES REPRESENTATIVE OR PROJECT MORE MANAGER.       MEDITIONAL INFORMATION CONTAC YOUR APPLOATON, REGARDLESS OR AND DIFFERENCES BETWERY YOUR APPLOATON, REGARDLESS OR AND DIFFERENCES BETWERY YOUR APPLOATON, MEGARDLESS OR				VISIO		D.4	
01       UPDATED NOTES       ZC       9/20/         CONTACT INFORMATION: JAKE RICHARDS, SALES MANAGER ADVANTEC MARINE OFFICE: (425) 743-9550 EXT. 3124 jake.richards@advantecglobal.com <b>GENERAL NOTES</b> I. INSTALLATION: WELD-IN         I. INSTALLATION: COMMENCE ALL OWLED INSTANDARE         INSTALLY MULTICHE COMMENT TO CONTACTION CONTACTION CONTACTION CONTACTION PROPERTY TO THE PAREDWALL OWNEL TO THE ALL STOM THIS         <	REV.				BY ZC		
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